

Date: Monday, 1/22/2007 7:00:19 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: 500 MIRROR ASSEMBLY
Job Number	30357		
Estimate Number	11970		
P.O. Number	N/A	Part Number	: D500560041
This Issue	1/22/2007	S.O. No.	: N/A
Prsht Rev.	NC	Drawing Number	: N/A
First Issue	N/A	Project Number	: N/A
Previous Run	25507	Drawing Revision	: N/A
Written By		Material	: N/A
Checked & Approved By		Due Date	: 2/10/2007
Comment	Est Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF	Qty:	10
Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
	Comment: DOCUMENT CONTROL	Photocopy bluefile and create labels as per PPP D500-560-041 CHG004	KTS 07-01-24
2.0	D1048	Clamp	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)		
	Pick:		
	Qty Part Number	Description	Batch
	2 D1048	Clamp	B 27091 x 6mx, B 29769 x 14mx
3.0	D1049	Saddle	
	Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s)		
	Pick:		m/f
	Qty Part Number	Description	Batch
	2 D1049	Saddle	B 27073 x 17mx, B 29770 x 3mx
4.0	D2010101	Mirror Bracket 369/500	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)		
	Pick:		m/f
	Qty Part Number	Description	Batch
	1 D2010-101	Bracket	B 24060B x 3, B 24060A x 7mx

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date:  
User:

Monday, 1/22/2007 7:50:19 AM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 500 MIRROR ASSEMBLY

Job Number: 30357

Part Number: D500560041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0 D2010103

Mirror Arm 369/500



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2010-103 Bracket B25509 x 5mx, B30375 x 5mx

07-02-

14

MF.

6.0 D2011101

Mirror 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty Part Number Description Batch  
1 D2011-101 Mirror B29713

MF. 07-02-14

7.0 AN526C1032R10

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch  
4 AN526C1032R10 Screw M1.5072

MF. 07-02-14

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per drawing D500-560

MF. 07-02-14 (19)

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/14 (20)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/02/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date:  
User:

Monday, 1/22/2018 7:50:19 AM  
Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 500 MIRROR ASSEMBLY

Job Number: 30357

Part Number: D500560041

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 AN34A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty	Part Number	Description	Batch
4	AN3-4A	Bolt	1103287

12.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D500-560-041

Location: /

PPP Rev: D

14.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 070288

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

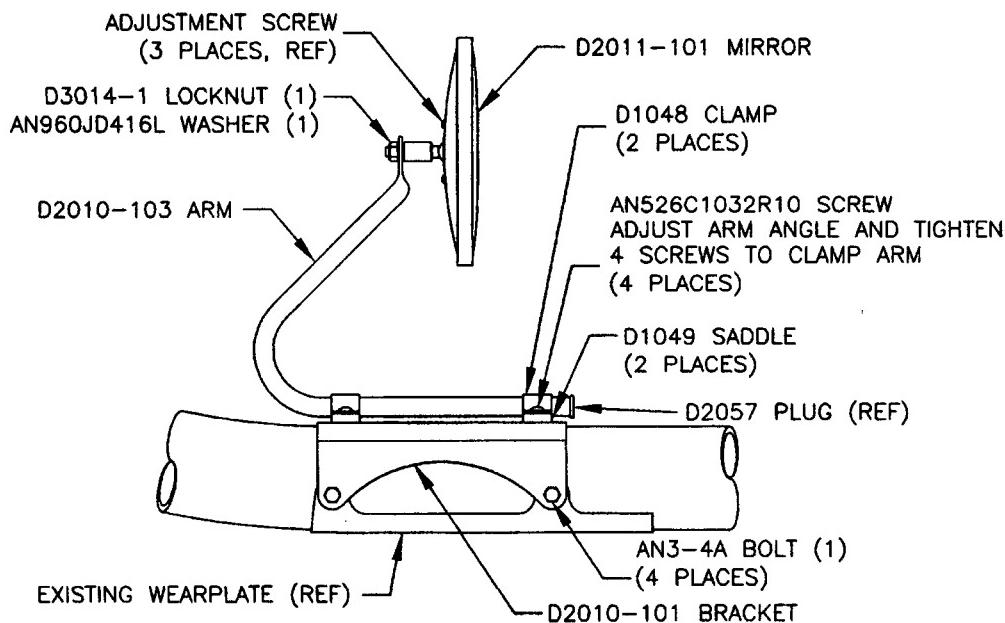


Figure 2: Installation of D500-560-041-Cargo Mirror Assembly

#### 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

#### 5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

\* PARTS ARE INCLUDED WITH D2011-101 MIRROR

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Revision: D  
Date: 01.04.24

Date: Friday, 20/06/2008 10:40:33 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D500-560-041	
Job Number	: 39980		Part Number	: ECN20	
Estimate Number	: 10804		Drawing Number	: ECN1195P/1204	
P.O. Number	:		Project Number	:	
This Issue	: 20/06/2008 S.O. No. :		Drawing Revision	:	
Prsh Rev.	: NC		Material	:	
First Issue	: 20/06/2008 Type : SMALL /MED FAB		Due Date	: 27/06/2008 Qty: 6 Um: Each	
Previous Run	: 39979				
Written By	:				
Checked & Approved By	:				
Comment	:				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <b>Comment:</b> PACKAGING RESOURCE #1  PULL FROM STOCK: 1 X D500-560-041 B30357 5 x D500-560-041 B33791
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		 <b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1  REMOVE FROM KITS ALL D2010-103 SCRAP PARTS PER ECN1195P/1204  REASSEMBLE USING NEW D2010-103, ANY BATCH OVER 39208+
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 <b>Comment:</b> INSPECT WORK TO CURRENT STEP
4.0	D2010103	Mirror Arm, 500
		 <b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Mirror Arm 369/500 B 39S04

Date: Friday, 20/06/2008 10:40:33 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D500-560-041

Job Number: 39980

Part Number: ECN20

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



S 08/06/23

Comment: INSPECT 100% KITS FOR COMPLETENESS

6.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE PER PPP

USING ORIGINAL B/N

\*\*\* CHANGE LABELS TO CHG005 \*\*\*

see Attached.

7.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

\*\*ADD A COPY OF THIS W/O

TO ABOVE W/O'S \*\*

08/01/01 AF

Job Completion



mf 08-06-30

Date: Friday, 20/06/2008 9:53:58 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D500-560-041		
Job Number	: 39980		Part Number	: ECN20		
Estimate Number	: 10804		Drawing Number	: ECN1195P/1204		
P.O. Number	:		Project Number	:		
This Issue	: 20/06/2008	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 27/06/2008	Qty:	6 Um: Each
Previous Run	: 39979					
Written By	:					
Checked & Approved By	: <u>L</u>					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D500-560-041 B30357

5 x D500-560-041 B33791

REMOVE FROM KITS ALL D2010-103

SCRAP PARTS PER ECN1195P/1204

ADD NEW D2010-103, ANY BATCH OVER 39208+

2.0	D2010103	Mirror Arm, 500		
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Mirror Arm 369/500

B 395018/4/50SP

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS		
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Comment: INSPECT 100% KITS FOR COMPLETENESS

08/06/23

4.0	PACKAGING 1	PACKAGING RESOURCE #1		
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Comment: PACKAGING RESOURCE #1

RE-PACKAGE PER PPP

USING ORIGINAL B/N

\*\*\* CHANGE LABELS TO CHG005 \*\*\*

Rev f30/08/2033791 x 68/6/23SP

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D500-560-041

Job Number: 39980

Part Number: ECN20

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

\*\*ADD A COPY OF THIS W/O  
TO ABOVE W/OS\*\*

08/07/01 JK

Job Completion



**DART**

TRANSPORT CANADA APPROVAL # 09-89

TEL.: 1-613-632-3336  
FAX: 1-613-632-4443

P/N	D500-560-041	CHG	CHG004
DESC.	Cargo Mirror Assy	STC	SH90-17
LOT	B33791	STC	SH849NE
MODEL	MDHC 369/500	STC	

MADE IN CANADA

**DART**

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MADE IN CANADA